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Pty Ltd TM

*All products are patent pending

308 Manual/DC Conversion Instructions.

The conversion kit will include the following: 308 Rifle drop tube, 45ACP/308 conversion disc and plastic alignment tool and these instructions.

You will require a 5mm Allen key to remove or install these conversions (not provided). Please refer to your rollsizer manual for all other details.

Step 1: If applicable, remove any drop tube and conversions discs from the rollsizer. Place the conversion disk on the gearbox shaft with the numbers facing upwards and snug tighten the bolt and oversized washer to secure the conversion disc.

Step 2: Rest the alignment tool up against the drop tube holder as shown in the photograph. Place the 308 rifle drop tube up against the alignment tool. Please note the cut opening needs to face the direction the case will travel.

Step 3: Set the tube so that the cut away face rests against the angled face of the plastic alignment tool as shown in the photograph.

Step 4: Tighten the bolt lightly holding the drop tube and remove the alignment tool.

Your rollsizer is now set up for rolling cases.

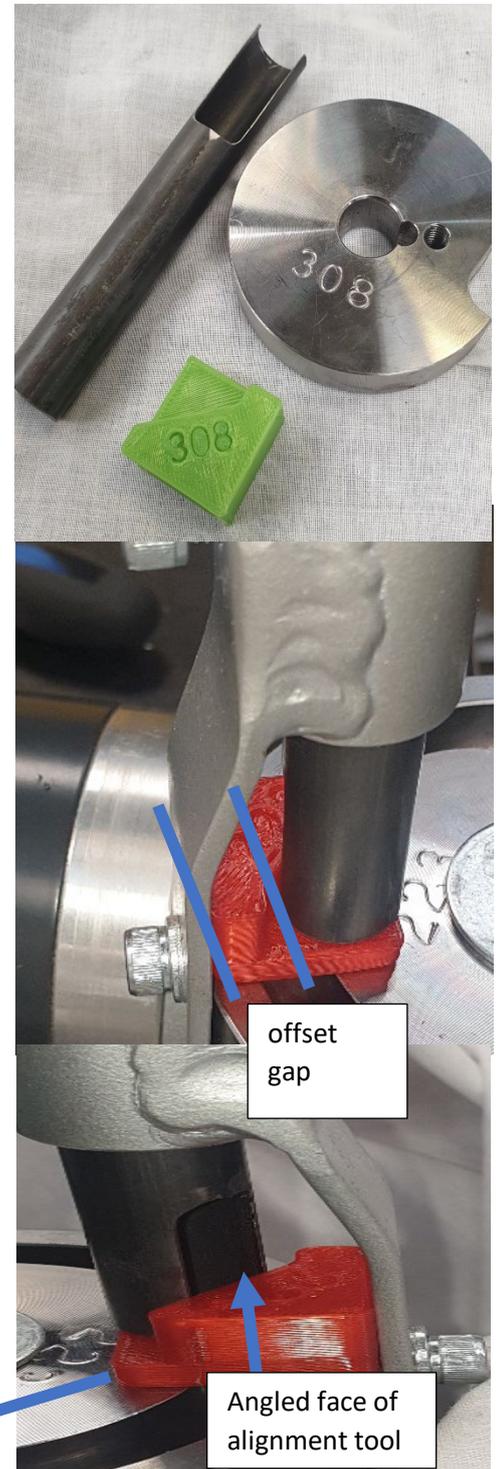
Please note:

- The drop tube needs to be placed a specific distance away from the stand and square to the base. If you cannot fit the alignment tool between the drop tube and the steel upright as shown in the photograph, you may need to adjust the offset of the drop tube holder position. To do this unbolt the drop tube holder from the base (using a 5mm Allen key) and place the drop tube holder in a vice and bend very slightly and reinstall, check the position is as shown in the photograph.
- When the rollsizer is in operation, the cases will occasionally slide out sideways, but will drop into position once the cutaway in the conversion disc comes around. This is normal.

Any questions, please contact us via

info@rollsizer.com

Direction of
case travel



offset
gap

Angled face of
alignment tool

308 Manual & DC rollsizer installation instructions Rev A.docx

All products are subject to the Rollsizer.com Terms and conditions, available on our website.